NOTES:
1. TERMINALS 1, 2, 3,4 TO BE BERYLLIUM COPPER.
2. ALL TERMINALS FINISHED PER QQ-N-290 TYPE 1 CLASS 23 NICKEL.
3. ASSEMBLY TO MAKE CONTACT WITH TELEPHONE PLUGS TYPE U-93A/U, U-174/U & NEXUS TP-120.
4. TERMINALS 1, 3 ARE FOR MICROPHONE CIRCUIT; TERMINALS 2,4 ARE FOR EARPHONE CIRCUIT.
5. INSERTION FORCE: 15 LBS MAX.
   WITHDRAWAL FORCE: 5-10 LBS MIN.
6. ELECTRICAL:
   A. DIALECTRIC STRENGTH - 500 VOLTS RMS MIN.
   B. INSULATION RESISTANCE - 100 MEGOHMS MIN.
   BETWEEN ANY PAIR OF CONTACTS.

THIS ASSEMBLY INCLUDES:
ONE TJT-120-2 NUT AND
ONE TJT-120-3 LOCKWASHER.

DIMENSIONS ARE IN INCHES
TOLERANCES ARE PLUS OR MINUS 0.005 UNLESS OTHERWISE SPECIFIED.

NEXUS
STAMFORD, CONN.